



ToolProduction
PRO

SCHUMACHER
PRECISION TOOLS SINCE 1918

SPECIAL TAPS

SPEED-Service – Production Within 48 hours

SPEED Service facilitated by our 8-Platform-Strategy

Special Tools

- » Production within 48h*
- » Standard delivery time: 2 / 3 weeks (bright/TiN)
+3 weeks for $\varnothing > 52\text{mm}$

SSM – Semi Standard Module

P3

P4

P5

P6

P7
PLATFORM

P8

Generated in real-time

- » Complete quotation
- » 2D customer drawing
- » 3D step model

CATALOGUE+ comprises

- » Plus 15.000 variations on top of standard catalogue range
- » UNIVERSAL geometry for a wide range of applications
- » Fully parametrized and digitized, 100% reproducibility

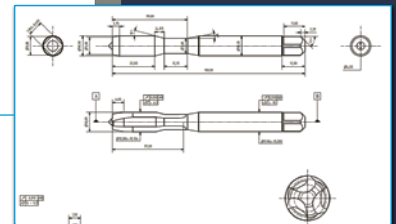
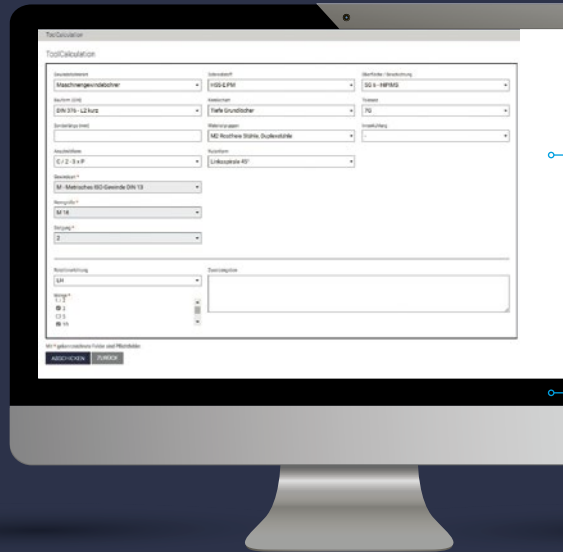
ToolCalculation

Angebot

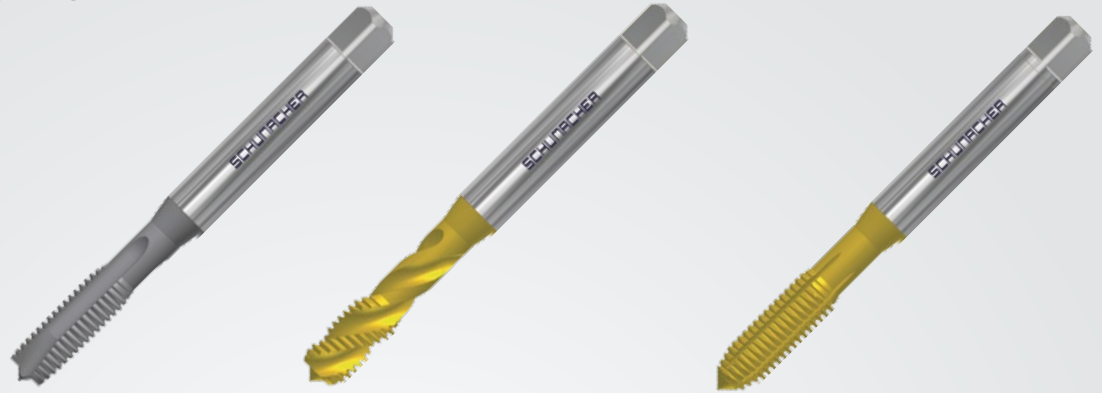
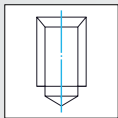
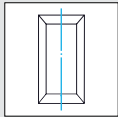
Angebotsnr.	SP5017
Datum	28.08.2020
Preis-Kunden-Nummer	0003
Angebotsdatum	28.08.2020
Anfertigungsort	CH/EP/China/2020000031007
Verteiler	42
Angebotspartner	Carl-Lsg. v. Nötzel
POS	7

Menge Einhalt	Netto Preis (EUR)	Zuschlag (%)	Netto Preis (EUR)	Brutto Preis (EUR)
1	200.00	12	224.00	251.00

1. Maschinengewindebohrer
Ø 371 455-4 AW
Durchgangstiefenbohrer
S2-ALU
NE Teufelbohrer, Doppelflute



* 48h production possibility for $\varnothing 3\text{-}52\text{mm}$ | bright surface | special surcharge: 200€/order pos.



Machine Tap HSS-E

Forming Tap HSS-E/PM

constr. dimension
thread type
size range
chamfer form
tolerance level
surface treatment
thread orientation

DIN 371 376 374
M MF G UNC UNF
Ø 3 – 100mm
B C
6H 6G 7G +0,1 bis +0,3 2B 3B
bright TiN
RH LH

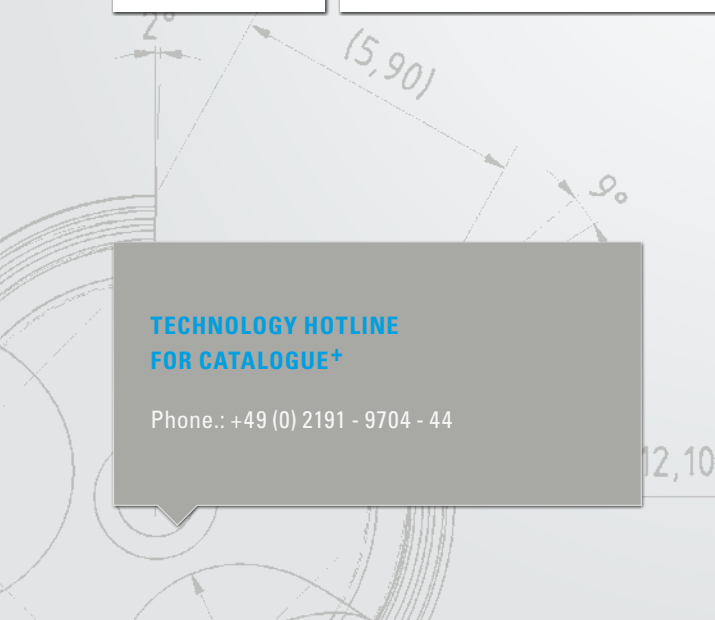
DIN 371 376
M MF
Ø 3 – 16mm
C
6HX 6GX 7GX +0,1
TiN
RH LH

Tools developed
by ToolDesign®

Complete design of your tools is based on full parametrization and digitization. This is how we reach 100% reproducibility.

**TECHNOLOGY HOTLINE
FOR CATALOGUE+**

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SCHUMACHER
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Co-operation with:

GAP

Gesellschaft für angewandte Prozesslenkung